

The Schultz & Larsen rifle stocks are made from properly seasoned walnut heartwood. The walnut blanks, American walnut for the standard grades, Caucasian walnut for the higher grades, are transformed into finished stocks by very sophisticated CNC machinery that not only shapes the stock but cuts the chequering at the same time.



The chequering is not laser cut as this produces vertical sided diamonds that break off easily. The Schultz & Larsen chequering is cut with a 45-degree cutter to provide perfect pyramids, the strongest and hardest wearing chequer pattern.

After a light sanding the finishing process begins. Linseed oil is used and thin coats are applied to the wood, sealing the grain against any moisture. No stains or varnishes are used, just linseed oil in the traditional way. Linseed oil takes time to dry and that is why Schultz & Larsen have a stock storage room full of finished stocks stacked floor to ceiling, waiting quietly for the finish to develop. It is true to say that sometimes the finish on a new rifle may feel a little tacky, and perhaps there will be a little linseed oil on the sides of the pad. This is a cause for celebration because it shows, beyond question, that the traditional methods have been used, giving the owner a stock that will only require a little linseed oil rubbed in from time to time to maintain its beauty. No worries about synthetic finishes flaking off or scratching with use. An oil finished stock is easy to repair and just looks better and better with time and use.

### **Wood Grades**

Wood grades run from Standard to Exhibition so if wood is your passion you can be sure there is a stock to suit your taste. The standard grade is an excellent, strong piece of wood with a nice colour and more figure than you might expect.

Standard recoil pad colour is brown but a traditional brick red pad is an option on the higher wood grades. The Schultz & Larsen stocks are made as good as a stock can be made without compromising quality.

Machined out of a single block of high grade steel, gas nitrated and blued, the Schultz & Larsen 'Slide & Lock' scope mounts are almost certainly the lightest all-steel scope mount made anywhere in the World. Incredibly strong and virtually rust proof, due to the special hardening process, these mounts are available in a range of heights and diameters.



A unique feature of the mount is the rapid change Summer or Winter positions. On both Classic and Victory models there are two locating positions for the mount (The Legacy has only one due to the shortness of the action). The forward one is for Summer use and the rear for Winter. This moves the scope about ½" and compensates for the differing thickness of clothing. The scope can be slacked and repositioned without the need to remount. You should fire a couple of test rounds after moving to check zero but due to the exact alignment of both positions with the bore the zero will move only slightly if at all. Certainly less than 1 MOA (about 1" at 100 yards).

The mounts attach with Torx screws and, for convenience, these can be changed to QD levers. The Torx screws have the advantage of being flush fitting and can be tightened with a torque wrench when changing between positions. Tightening to identical torque will reduce any changes in zero to, well, zero. With QD levers you have the advantage of convenience but are unable to use a torque wrench. In practice this is not a major issue.

Loosely speaking, torque is a measure of the turning force on an object such as a bolt. Torx, developed in 1967 by Camcar Textron, is the trademark for a type of screw head characterized by a 6-point star-shaped pattern.

For those who prefer a different mount, all Schultz & Larsen rifles are drilled and tapped to accept alternative bases such as Weaver.

'Slide & Lock' mounts are available in the following sizes from our Online Store:

Size	BH
1" Low	7mm
1" Medium	11mm
1" Med High	13mm
1" High	16mm
1" Extra High	20mm
30mm Low	6mm
30mm Medium	11mm
30mm Med High	13mm
30mm High	16mm
34mm Medium	10mm
36mm Medium	11mm
36mm Med High	13mm
Zeiss Rail	11mm

